

## TECHNICAL DATA SHEET

# RILSAMID® AESNO 14 TL

## POLYAMIDE 12 PELLET

RILSAMID® AESNO 14 TL is a polyamide 12 compound. This natural grade is designed for tube extrusion and specially adapted to applications in which transparency is required.

Designation : ISO 16396 - PA12, EG1HL, C22-010

### DESIGNATION

PA12

### DELIVERY FORM

- Pellets

### TRANSFORMATION PROCESSES

- Extrusion - General
- Sheet Extrusion
- Tube Extrusion

### ADDITIVES

- Heat Stabilized
- Light Stabilized

## RHEOLOGICAL PROPERTIES

속성	값	테스트 표준
Melt volume flow rate (MVR), 235°C / 5 kg (455°F / 11 lb)	2.1 cm <sup>3</sup> /10min	ISO 1133

## MECHANICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Tensile modulus, 23°C (73°F), 1 mm/min	1125 / 1125 MPa	ISO 527-1/-2
Yield strain, 23°C (73°F), 50 mm/min	- / 11 %	ISO 527-1/-2
Charpy notched impact strength, 23°C (73°F)	- / 63 kJ/m <sup>2</sup>	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	- / 11 kJ/m <sup>2</sup>	ISO 179 1eA
Charpy unnotched impact strength, 23°C (73°F)	No Break / No Break	ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	No Break / No Break	ISO 179 1eU
Nominal strain at break, 23°C (73°F), 50 mm/min	- / > 50 %	ISO 527-1/-2
Yield stress, 23°C (73°F), 50 mm/min	- / 34 MPa	ISO 527-1/-2
Flexural modulus, 23°C (73°F)	- / 910 MPa	ISO 178

\*DRY: Dry As Molded (DAM) if pellet / Dry if powder.  
COND: Conditionned.

속성	값	테스트 표준
Melting temperature, 10°C/min	178 °C	ISO 11357-1/-3

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## OTHER PROPERTIES

속성	값	테스트 표준
Specific gravity, 23°C (73°F)	1.01 g/cm <sup>3</sup>	ISO 1183-1

## PACKAGING

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 551 kg rigid containers

## SHELF LIFE

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

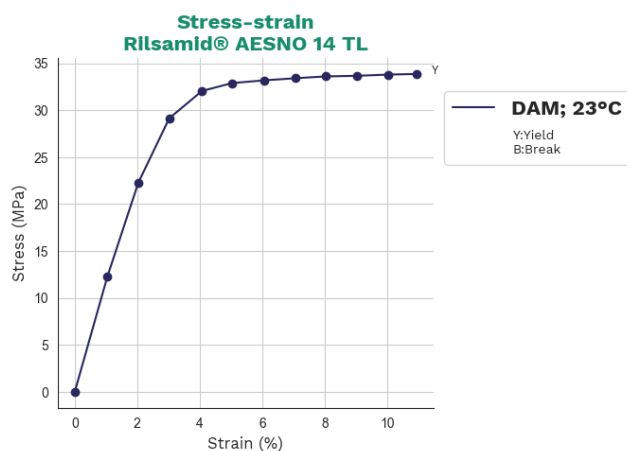
## PROCESSING CONDITIONS:

- Typical melt temperature (Min / Recommended / Max) - Injection Molding: 230°C / 250°C / 270°C (445°F / 480°F / 520°F)
- Typical mold temperature - Injection molding: 20-60°C (70-140°F)
- Drying time and temperature: 80-90°C (175-195°F) / 4-6 hours

## SPECIAL CHARACTERISTICS

- Transparent

## DIAGRAMS



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